

MB SERIES: MB - MBS - MB SS

Description:

MB Series is our 3-piece standard range of maintenance required general purpose male rod ends suitable for medium heavy industrial/mechanical load applications requiring low friction and good wear resistance, available in both metric and imperial bore and thread sizes. An oil impregnated sintered bronze race is also available for some sizes or if quantity justifies production, suitable for high precision motion transfer applications and extended wear

Material Specifications:

Housing: Steel 230M07PB 080M46 Forged zinc plated white and blue passivate (silver/clear) and stainless steel 303L. 304 Forged. Race: Bronze SAE660 and oil impregnated sintered bronze. Ball: Bearing steel 100Cr6, case hardened and electroless nickel plated and stainless steel 440C. Stud: Steel 230M07PB zinc plated white and blue passivate (silver/clear) and stainless steel 303L.

Features:

Metric & imperial thread & bore sizes Low friction Self-lubricating option available Extended wear life Maintenance required Studded option

Possible Applications

Medium/heavy industrial/ -34°C to +149°C mechanical applications Construction equipment Agricultural equipment Recreational vehicles Precision equipment

Temperature Range:

Specification:

ELV & RoHS compliant

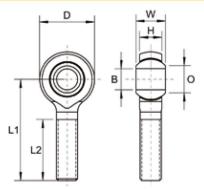
Interchange table

| Dunlop | Rose | Tuthill | Alinabal | SKF | Asahi | IK0 | Fluro | | |
|--|------|---------|----------|---------|-------|------|-------|--|--|
| MB-M (metric) | ММ | МВ-М | MVM-M | SAKAC-M | JAM | P0S | GAS | | |
| MB (imperial) | RM-U | МВ | VM-G | - | - | P0SB | 1- | | |
| Note: Manufacturers part numbers are used for descriptive purposes only and may not be direct equivalent products. | | | | | | | | | |





MB SERIES: MAINTENANCE REQUIRED - ROD ENDS WITH MALE THREAD (METRIC)



Housing: Steel 230M07Pb (Sizes M03 – M12), Forged 080M46 (Sizes M14 – M25),

Zinc Plated and Clear Trivalent Passivate

Race: Bronze SAE660

Ball: Bearing Steel 100Cr6, Case Hardened

Electro-less Nickel Plated

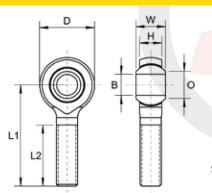
Specification: ELV and RoHS Compliant



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| Part No. Right Hand | Part No. Left Hand | Bore Size | Thread | W | Н | D | L1 | L2 | 0 | Static Load Rating (Newtons) Radial |
|------------------------|-----------------------|--------------|----------|----|-------|----|----|----|-------|--|
| MB-M03 | MBL-M03 | 3 | M3X0.50 | 6 | 4.50 | 12 | 27 | 15 | 5.20 | 3,648 |
| MB-M04 | MBL-M04 | 4 | M4X0.70 | 7 | 5.00 | 14 | 30 | 18 | 6.30 | 4,960 |
| MB-M05 | MBL-M05 | 5 | M5X0.80 | 8 | 6.00 | 16 | 33 | 20 | 7.50 | 6,360 |
| MB-M06 | MBL-M06 | 6 | M6X1.00 | 9 | 6.75 | 18 | 36 | 22 | 9.30 | 6,820 |
| MB-M08 | MBL-M08 | 8 | M8X1.25 | 12 | 9.00 | 22 | 42 | 25 | 10.40 | 10,450 |
| MB-M10 | MBL-M10 | 10 | M10X1.50 | 14 | 10.50 | 26 | 48 | 29 | 12.90 | 14,000 |
| MB-M12 | MBL-M12 | 12 | M12X1.75 | 16 | 12.00 | 30 | 54 | 33 | 15.40 | 18,745 |
| MB-M14 | MBL-M14 | 14 | M14X2.00 | 19 | 13.50 | 34 | 60 | 36 | 16.80 | 22,125 |
| MB-M16 | MBL-M16 | 16 | M16X2.00 | 21 | 15.00 | 38 | 66 | 40 | 19.30 | 23,700 |
| MB-M18C | MBL-M18C | 18 | M18X1.50 | 23 | 16.50 | 46 | 72 | 43 | 21.80 | 25,600 |
| MB-M20 | MBL-M20 | 20 | M20X2.50 | 25 | 18.00 | 50 | 78 | 46 | 24.50 | 28,640 |
| MB-M22 | MBL-M22 | 22 | M22X1.50 | 28 | 20.00 | 54 | 84 | 51 | 25.80 | 34,200 |
| MB-M25 | MBL-M25 | 25 | M24X2.00 | 31 | 22.00 | 60 | 94 | 57 | 29.60 | 47,750 |

MB SERIES: MAINTENANCE REQUIRED - ROD ENDS WITH MALE THREAD (IMPERIAL)



Housing: Steel 230M07Pb (Sizes 03 - 07),

Forged 080M46 (Sizes 08 - 16),

Zinc Plated and Clear Trivalent Passivate

Race: Bronze SAE660

Ball: Bearing Steel 100Cr6, Case Hardened

and Electro-less Nickel Plated

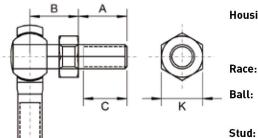
Specification: ELV and RoHS Compliant

| Part No. Right Hand | Part No. Left Hand | Bore Size | Thread | W | Н | D | L1 | L2 | 0 | Static Load Rating (Newtons) Radial |
|------------------------|-----------------------|--------------|-----------|-------|-------|-------|-------|-------|-------|--|
| MB-03 | MBL-03 | 3/16 | 10-32 UNF | 0.312 | 0.250 | 0.625 | 1.250 | 0.750 | 0.306 | 6,360 |
| MB-04 | MBL-04 | 1/4 | 1/4 UNF | 0.375 | 0.281 | 0.750 | 1.562 | 1.000 | 0.354 | 6,820 |
| MB-05 | MBL-05 | 5/16 | 5/16 UNF | 0.437 | 0.344 | 0.875 | 1.875 | 1.250 | 0.447 | 10,450 |
| MB-06 | MBL-06 | 3/8 | 3/8 UNF | 0.500 | 0.406 | 1.000 | 1.938 | 1.250 | 0.516 | 13,640 |
| MB-07 | MBL-07 | 7/16 | 7/16 UNF | 0.562 | 0.437 | 1.125 | 2.125 | 1.375 | 0.586 | 16,360 |
| MB-08 | MBL-08 | 1/2 | 1/2 UNF | 0.625 | 0.500 | 1.312 | 2.438 | 1.500 | 0.700 | 19,545 |
| MB-10 | MBL-10 | 5/8 | 5/8 UNF | 0.750 | 0.562 | 1.500 | 2.625 | 1.625 | 0.811 | 22,500 |
| MB-12 | MBL-12 | 3/4 | 3/4 UNF | 0.875 | 0.685 | 1.750 | 2.875 | 1.750 | 0.978 | 28,640 |
| MB-16 | MBL-16 | 1 | 1" UNF | 1.375 | 1.00 | 2.625 | 4.125 | 2.125 | 1.486 | 47,500 |

An oil impregnated Sintered Bronze race is also available for many sizes or if quantity justifies production. This will offer extended life without the need for routine maintenance i.e. maintenance free, add suffix "SPB" to part number for example MB-M10SPB. Please enquire for availability.



MBS SERIES - STUDDED MALE ROD ENDS (METRIC)



Steel 230M07Pb (Sizes M05 - M12) Housing:

Forged 080M46 (Sizes M14 - M16) Zinc Plated and Clear Trivalent Passivate

Bronze SAE660

Bearing Steel 100Cr6, Case Hardened

and Electro-less Nickel Plated

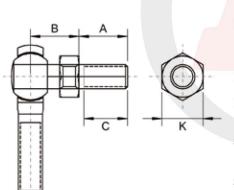
Steel 230M07Pb, Zinc Plated and Clear

Trivalent Passivate

Specification: ELV and RoHS Compliant



MBS SERIES - STUDDED MALE ROD ENDS (IMPERIAL)



Steel 230M07Pb (Sizes 03 - 07) Housing:

Forged 080M46 (Sizes 08 - 10)

Zinc Plated and Clear Trivalent Passivate

Bronze SAE660 Race:

Ball: Bearing Steel 100Cr6, Case Hardened

and Electro-less Nickel Plated

Stud: Steel 230M07Pb, Zinc Plated and

Clear Trivalent Passivate

Specification: ELV and RoHS Compliant

| Part No. Right Hand | Part No. Left Hand | Stud Size | Thread | A | В | С | K | Static Load Rating (Newtons) Radial |
|------------------------|-----------------------|-----------|----------|-------|-------|-------|-------|-------------------------------------|
| MB-03S | MBL-03S | 3/16 UNF | 3/16 UNF | 0.500 | 0.516 | 0.437 | 0.312 | 1,200 |
| MB-04S | MBL-04S | 1/4 UNF | 1/4 UNF | 0.562 | 0.485 | 0.500 | 0.375 | 1,930 |
| MB-05S | MBL-05S | 5/16 UNF | 5/16 UNF | 0.687 | 0.547 | 0.594 | 0.437 | 3,190 |
| MB-06S | MBL-06S | 3/8 UNF | 3/8 UNF | 0.906 | 0.562 | 0.812 | 0.500 | 4,240 |
| MB-07S | MBL-07S | 7/16 UNF | 7/16 UNF | 1.125 | 0.843 | 1.000 | 0.625 | 5,720 |
| MB-08S | MBL-08S | 1/2 UNF | 1/2 UNF | 1.125 | 0.875 | 1.000 | 0.625 | 7,200 |
| MB-10S | MBL-10S | 5/8 UNF | 5/8 UNF | 1.125 | 1.000 | 1.000 | 0.750 | 9,000 |

B.S.F. threads are available from size MB-04S, (MBL-04S), and above by adding suffix "F" to the part number e.g. MB-08FS, (MBL-08FS). Stainless steel, Grade 303L, rod ends are available by adding suffix "SS" to the part number e.g. MB-M10S-SS, (MBL-M10S-SS).

For stainless steel add 'SS' to part no. For example 'MB-M05S SS'