



LURN - SPA

Plaquitas , información general TORNEADO GENERAL

Plaquitas para torneado en general

Plaquitas con forma básica negativa - T-Max P

Acabado

CNMG-WF	CNMG-WL	CNMG-PF	CNMG-MF	CNMG-KF	CNGG-SGF	CNMG-LC	CNMG-QF	CNMG-SF	CNMG-MF*
09-12	12	09-12	12	12	12	12	12	12	09-12
3/8-1/2	1/2	3/8-1/2	1/2	1/2	1/2	1/2	1/2	1/2	3/8-1/2
A20	A20	A20	A20	A20	A20	A20	A21	A20	A21

CNGP	DNMX-WF	DNMG-PF	DNMG-MF	DNMG-KF	DNGG-SGF	DNMG-LC	DNMG-QF	DNMG-SF	DNMG-K	DNMG-MF*
12	11-15	11-15	11-15	11-15	15	11-15	11	15	15	11-15
1/2	3/8-1/2	3/8-1/2	3/8-1/2	3/8-1/2	1/2	3/8-1/2	3/8	1/2	1/2	3/8-1/2
A21	A26	A26	A26	A26	A26	A26	A27	A26	A27	A27

SNMG-PF	SNMG-MF	SNMG-QF	SNMG-MF*	TNMX-WF	TNMG-PF	TNMG-MF	TNMG-KF	TNMG-LC	TNMG-QF
12	12	12	09-12	16	16-22	16	16	16	16-22
1/2	1/2	1/2	3/8-1/2	3/8	3/8-1/2	3/8	3/8	3/8	3/8-1/2
A31	A31	A31	A31	A35	A35	A35	A35	A35	A35

TNMG-SF	TNMG-K	TNMG-MF*	VNMG-PF	VNMG-MF	VNGG-SGF	VNMG-LC	VNMG-SF	VNMG-MF*	VNGP	WNMG-WL
16	16	11-22	16	16	16	16	16	16	16	06-08
3/8	3/8	1/4-1/2	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8-1/2
A35	A35	A35	A39	A39	A39	A39	A39	A39	A39	A41

WNMG-PF	WNMG-MF	WNMG-KF	WNMG-SF	WNMG-LC	WNMG-MF*	WNGG-SGF	WNMG-WF
06-08	06-08	06-08	08	06-08	06-08	08	06-08
3/8-1/2	3/8-1/2	3/8-1/2	1/2	3/8-1/2	3/8-1/2	1/2	3/8-1/2
A41	A41	A41	A41	A41	A41	A41	A41

Mecanizado medio

CNMG-SM'	CNMG-SMR	CNMG-WMX	CNMG-PM	CNMG-MM	CNMG-KM	CNMG-QM	CNMG-HM	CNMX-SM	CNMG-SM'
12	12	12-16	09-19	12-19	12-19	09-19	16-19	12	12-16
1/2	1/2	1/2-5/8	3/8-3/4	1/2-3/4	1/2-3/4	3/8-3/4	5/8-3/4	1/2	1/2-5/8
A22	A22	A21	A21	A21	A22	A22	A22	A22	A22

DNMG-SMR	DNMG-SM	DNMX-WMX	DNMG-PM	DNMG-MM	DNMG-KM	DNMG-QM	DNMG-SM'	RCMX	RNMG	SNMG-SMR
15	15	15	11-15	11-15	11-15	11-15	15	10-32	09-25	15-19
1/2	1/2	1/2	3/8-1/2	3/8-1/2	3/8-1/2	3/8-1/2	1/2	.394-1.260	3/8-1	5/8-3/4
A28	A28	A27	A27	A27	A27	A28	A28	A30	A30	A32

SNMG-PM	SNMG-MM	SNMG-KM	SNMG-QM	SNMG-SM'	SNMG-HM	SNMG-SF	TNMX-WMX	TNMG-PM	TNMG-MM	TNMG-KM
09-15	12-19	09-19	09-19	12	15-25	12	16	16-22	16-22	16-22
3/8-5/8	1/2-3/4	3/8-3/4	3/8-3/4	1/2	5/8-1	1/2	3/8	3/8-1/2	3/8-1/2	3/8-1/2
A31	A31	A31	A32	A32	A32	A31	A36	A36	A36	A36

* Geometría específica para acabado de materiales pastosos.

Continuación ...





A

TORNEADO GENERAL Plaquitas , información general

Plaquitas para torneado en general

... continuación

Plaquitas con forma básica negativa - T-Max P

B

TNMG-QM	TNMG-SM*	TNMG-SM	VNMG-PM	VNMG-MM	VNMG-KM	VNMG-QM	VNMG-SM	WVMG-WMX	WVMG-PM	WVMG-MM
11-27	16-22	16-22	16	16	16	16	16	06-08	06-08	06-08
1/4-5/8	3/8-1/2	3/8-1/2	3/8	3/8	3/8	3/8	3/8	3/8-1/2	3/8-1/2	3/8-1/2
A36	A36	A36	A40	A40	A40	A40	A40	A41	A41	A41
WVMG-KM	WVMG-QM	WVMG-SM*	WVMG-SM	WVMG-SMR						
06-08	06-08	08	08	08						
3/8-1/2	3/8-1/2	1/2	1/2	1/2						
A41	A41	A41	A41	A41						

C

Desbaste

CNMM-WR	CNMG-PR	CNMM-PR	CNMG-MR	CNMM-MR	CNMG-KR	CNMA-KR	CNMM-QR	CNMG-SMR	CNMM-HR	
12-19	12-25	12-19	12-19	12-25	12-19	12-19	12-25	16-19	19-25	
1/2-3/4	1/2-1	1/2-3/4	1/2-3/4	1/2-1	1/2-3/4	1/2-3/4	1/2-1	5/8-3/4	3/4-1	
Página	A23	A23	A23	A23	A23	A24	A24	A24	A22	A24

G

CNMG-MR*	DNMG-PR	DNMM-PR	DNMG-MR	DNMM-MR	DNMA-KR	DNMG-KR	DNMM-QR	DNMG-MR*	SNMG-SM	SNMG-PR
12-19	15	15	15	15	15	15	15	15	15-19	12-25
1/2-3/4	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	5/8-3/4	1/2-1
A24	A28	A28	A28	A28	A29	A29	A29	A29	A33	A32

H

SNMM-PR	SNMG-MR	SNMM-MR	SNMA-KR	SNMG-KR	SNMM-QR	SNMG-SMR	SNMM-HR	SNMG-MR*	TNMX-WR	TNMG-PR
12-19	12-19	12-25	09-25	12-25	12-25	15-19	19-25	12-25	22	16-33
1/2-3/4	1/2-3/4	1/2-1	3/8-1	1/2-1	1/2-1	5/8-3/4	3/4-1	1/2-1	1/2	3/8-3/4
A32	A33	A33	A33	A33	A34	A32	A34	A34	A37	A37

TNMM-PR	TNMG-MR	TNMM-MR	TNMA-KR	TNMG-KR	TNMM-HR	TNMM-QR	TNMG-MR*	WVMG-PR	WVMG-MR
16-22	16-22	16-27	16-27	16-27	27	16-27	16-33	06-08	06-08
3/8-1/2	3/8-1/2	3/8-5/8	3/8-5/8	3/8-5/8	5/8	3/8-5/8	3/8-3/4	3/8-1/2	3/8-1/2
A37	A37	A37	A37	A37	A38	A38	A38	A43	A43

I

WVMM-MR	WVMG-KR	WVMA-KR	WVMG-MR*	WVMG-SMR	RVMG-SR
08	06-08	06-08	08	08	19
1/2	3/8-1/2	3/8-1/2	1/2	1/2	3/4
A43	A43	A43	A43	A43	A30

Plaquitas con forma básica negativa - T-Max®

KNMX-71	KNUX
16	16
Pulgadas	.640
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* Geometría específica para acero y desbaste de acero inoxidable.





LURN - SFA

Plaquitas , información general TORNEADO GENERAL

Plaquitas para torneado en general

Plaquitas con forma básica positiva CoroTurn® 107

Acabado										
06-09	06-12	06-12	06-12	06-09	07-11	07-11	07-11	07-11	07-11	07-11
1/4-3/8	1/4-1/2	1/4-1/2	1/4-1/2	1/4-3/8	1/4-3/8	1/4-3/8	1/4-3/8	1/4-3/8	1/4-3/8	1/4-3/8
A46	A46	A46	A46	A46	A49	A49	A49	A49	A49	A49

09	09	09	09	09-16	06-11	06-16	06-16	06-16	11	05-11
3/8	3/8	3/8	3/8	7/32-3/8	5/32-1/4	5/32-3/8	5/32-3/8	5/32-3/8	5/32-3/8	1/8-1/4
A52	A52	A52	A52	A54	A55	A54	A54	A54	A55	A54

06-11	06-16	11-16	11-16	11-16	11	11
5/32-1/4	5/32-3/8	1/4-3/8	1/4-3/8	1/4-3/8	1/4	1/4
A55	A54	A58	A58	A58	A58	A58

Mecanizado medio

06-12	06-12	06-12	06-12	06-12	06-09	06-12	06	11	07-11
1/4-1/2	1/4-1/2	1/4-1/2	1/4-1/2	1/4-1/2	1/4-3/8	1/4-1/2	1/4	3/8	1/4-3/8
A46	A46	A47	A47	A47	A47	A47	A47	A49	A49

07-11	07-11	07-11	07-11	07-11	11	05-32	08-16	09-12	09-12	09-12
1/4-3/8	1/4-3/8	1/4-3/8	1/4-3/8	1/4-3/8	3/8	3/8-3/4	1/4-1/2	3/8-1/2	3/8-1/2	3/8-1/2
A49	A49	A50	A50	A50	A50	A51	A51	A52	A52	A52

09-12	09-12	11-16	09-22	09-22	09-22	09-16	09-16	09-16	16	16
3/8-1/2	3/8-1/2	1/4-3/8	7/32-1/2	7/32-1/2	7/32-1/2	7/32-3/8	7/32-3/8	7/32-3/8	3/8	3/8
A53	A53	A55	A55	A55	A55	A56	A56	A56	A58	A58

16	16	16	11	11	16
3/8	3/8	3/8	1/4	1/4	3/8
A58	A59	A59	A59	A59	A59

Nota: plaquitas VCMT CoroTurn® 107 disponibles en la página A12.

Continuación ...





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TORNEADO GENERAL Plaquetas , información general

Plaquetas para torneado en general

... continuación

Desbaste

B

CCMT-PR	CCMT-MR	CCMT-KR	CCMT-UR	DCMT-PR	DCMT-MR	DCMT-KR	DCMT-UR	SCMT-PR	SCMT-MR
06-12	06-12	06-12	06-12	11	11	11	11	09-12	09-12
1/4-1/2	1/4-1/2	1/4-1/2	1/4-1/2	3/8	3/8	3/8	3/8	3/8-1/2	3/8-1/2
Página	A47	A48	A48	A50	A50	A50	A50	A53	A53

C

SCMT-UR	SCMT-KR	TCMT-PR	TCMT-MR	TCMT-KR	TCMT-UR	VBMT-PR	VBMT-MR	VBMT-KR	VBMT-UR
09-12	09-12	11-22	11-22	11-22	11-16	16	16	16	16
3/8-1/2	3/8-1/2	1/4-1/2	1/4-1/2	1/4-1/2	1/4-3/8	3/8	3/8	3/8	3/8
Página	A53	A56	A56	A56	A56	A59	A59	A59	A59

Plaquetas con forma básica positiva CoroTurn® 111/107

Acabado

G

CPMT-PF	CPMT-MF	CPMT-KF	DPMT-PF	DPMT-MF	DPMT-KF	TPMT-PF	TPMT-MF	TPMT-KF	VCMT-PF
06-09	06-09	06	07	07	07	06-16	06-16	06-16	11
1/4-3/8	1/4-3/8	1/4	1/4	1/4	1/4	5/32-3/8	5/32-3/8	5/32-3/8	1/4
Página	A62	A62	A63	A63	A63	A65	A65	A65	A61

VCMT-MF	VCMT-KF	WPMT-PF	WPMT-MF	WPMT-KF
11	11	02-04	02-04	04
1/4	1/4	5/32-1/4	5/32-1/4	1/4
A61	A61	A66	A66	A66

Medio

H

CPMT-UM	CPMT-PM	CPMT-MM	CPMT-KM	DPMT-PM	DPMT-MM	DPMT-KM	SPMT-UM	TPMT-PM	TPMT-MM	TPMT-KM
06-09	06-09	06-09	06	07-11	07-11	07-11	09-12	09-16	09-16	09-16
1/4-3/8	1/4-3/8	1/4-3/8	1/4	1/4-3/8	1/4-3/8	1/4-3/8	3/8-1/2	7/32-3/8	7/32-3/8	7/32-3/8
A62	A62	A62	A62	A63	A63	A63	A64	A65	A65	A65

VCMT-PM	VCMT-MM	VCMT-KM	WPMT-PM	WPMT-MM
11	11	11	04	04
1/4	1/4	1/4	1/4	1/4
A61	A61	A61	A66	A66

¹⁾ Plaquetas CoroTurn® 107 con ángulo de incidencia de 7°

Plaquetas de forma básica positiva CoroTurn TR



TR-DC-F	TR-DC-M	TR-VB-F
13	13	13
Página	A191	A192

J





Plaquitas para torneado en general

T-Max P

Plaquitas negativas

Acabado



	CNMG-XF	DNMG-XF	TNMG-XF	WNMG-XF	CNMG-XM	DNMG-XM	SNMG-XM	TNMG-XM	WNMG-XM
$\frac{1}{C}$	12	15	16	08	12	15	12	16	08
$\frac{1}{C}$	1/2	1/2	3/8	1/2	1/2	1/2	1/2	3/8	1/2
Página	A68	A68	A70	A69	A68	A68	A100	A69	A70

Medio

Desbaste



	CNMG-XMR	SNMG-XMR
$\frac{1}{C}$	12-19	12-19
$\frac{1}{C}$	1/2-3/4	1/2-3/4
Página	A68	A69

CoroTurn® 107

Plaquitas positivas

Acabado



	CCMT-XF	DCMT-XF	TCMT-XF	VBMT-XF	CCMT-XM	DCMT-XM
$\frac{1}{C}$	09	11	11	16	09	11
$\frac{1}{C}$	3/8	3/8	1/4	3/8	3/8	3/8
Página	A71	A71	A74	A73	A71	A71

Medio

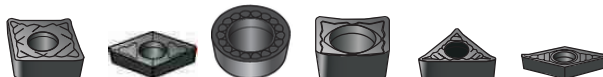
Medio



	TCMT-XM	VBMT-XM	CCMT-XR	DCMT-XR	TCMT-XR	VBMT-XR
$\frac{1}{C}$	11	16	09	11	16	16
$\frac{1}{C}$	1/4	3/8	3/8	3/8	3/8	3/8
Página	A73	A73	A71	A71	A73	A73

Desbaste

Plaquitas positivas para mecanizado de materiales no féreos



	CCGX-AL	DCGX-AL	RCGX-AL	SCGX-AL	TCGX-AL	VCGX-AL
$\frac{1}{C}$	06-12	07-11	06-10	09	06-16	11-22
$\frac{1}{C}$	1/4-1/2	1/4-3/8	.236-.472	3/8	5/32-3/8	1/4-1/2
Página	A48	A50	A51	A53	A56	A59

Diamante policristalino (PCD)



	CCMW FP	DCMW FP	SPUN FP	TCMW FP	TCMW FRP	TPUN FP	TPUN FPR	VCMW FP
$\frac{1}{C}$	06-09	11	09-12	09-16	16	11-16	16	11-16
$\frac{1}{C}$	1/4-3/8	3/8	1/2	7/32-3/8	3/8	1/4-3/8	3/8	1/4-3/8
Página	A94	A95	A99	A97	A97	A100	A100	A96





A

TORNEADO GENERAL Plaquetas , información general

Plaquetas para torneado en general

Plaquetas de materiales de corte avanzados

Cerámica, negativa

B

CNGA-WG	CNGQ-WG	CNGA	CNGQ	CNGN	CNGX	DNGA	DNGQ	DNGN	DNGX
12	12	12-19	12-16	12-16	12	15	15	15	15
1/2	1/2	1/2-3/4	1/2-5/8	1/2-5/8	1/2	1/2	1/2	1/2	1/2
Página	A78	A79	A79	A81	A80	A82	A82	A84	A83

C

RNGA	RNGN	SNGA	SNGQ	SNGN	TNGA	TNGN	WNGA-WG	WNGA-WH	WNGA	VNGA
12	09-25	12	SNGQ	09-19	16-22	11-22	08	08	08	16
1/2	3/8-1	1/2	1/2	3/8-3/4	3/8-1/2	1/4-1/2	1/2	1/2	1/2	3/8
A84	A85	A86	A86	A88	A89	A90	A91	A91	A91	A93

Cerámica, positiva

G

RPGN	RCGX	RPGX	SPGN	TPGN
06-12	06-25	06-12	12	11-16
1/4-1/2	1/4-1	1/4-1/2	1/2	1/4-3/8
Página	A98	A98	A99	A100

Nitruro de boro cúbico (CBN), forma básica negativa

H

CNGA-WG	CNMA	CNGA WH	CNGA	CNGX-AXA	DNMA	DNGA	RNGA	RNGN	SNGA
12	12	09-12	09-12	12	15	11-15	09	12	09-12
1/2	3/8-1/2	3/8-1/2	3/8-1/2	1/2	1/2	3/8-1/2	3/8	1/2	3/8-1/2
Página	A78	A80	A79	A80	A83	A83	A84	A85	A86

SNMA	SNGX	SNGN-FD	TNGA	TNMA	TNGN-FD	WNGA-WG	WNGA-WH	WNGA	VNGA
12	12	12	11-16	16-22	22	06-08	06-08	06-08	16
1/2	1/2	1/2	1/4-3/8	3/8-1/2	1/2	3/8-1/2	3/8-1/2	3/8-1/2	3/8
A87	A87	A88	A89	A89	A90	A91	A91	A91	A93

CoroTurn® 107, de nitruro de boro cúbico (CBN), con forma básica positiva

I

CCGW	CCGW-WH	DCMW	DCGW	SCGW	TCMW	TCGW	TPGW	VBMW	VBGW
06-09	06-09	11	07-11	08	09-11	09-11	11	16	16
1/4-3/8	1/4-3/8	3/8	1/4-3/8	3/8	7/32-1/4	7/32-1/4	1/4	3/8	3/8
Página	A94	A95	A95	A99	A97	A97	A97	A96	A96

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Plaquetas para mecanizado de piezas pequeñas

CoroTurn® XS

Torneado

Ranurado

Perfilado



CXS-xxT 045



CXS-xxT 090



CXS-xxTE 98



CXS-xxT 098



CXS-xxG



CXS-xxR



05-07

04-05

04-06

04-07

04-07

04-07

Página

A328

A328

A333

A329

A334

A337

Ranurado frontal

Pre-tronzado

Roscado



CXS-xxF



CXS-xxGX



CXS-xxTH



06

05

04-07

Página

A338

A338

A339

CoroCut® XS

Tronzado

Ranurado

Torneado

Torneado inverso

Roscado



MAC-N



MAC-R



MAC-L



MAC-T



MAG



MAF



MAB



MAT



3

3

3

3

3

3

3

3

Página

B87

B87

B87

B87

B88

B90

B90

B90

CoroCut® MB

Ranurado

Perfilado

Pre-tronzado

Torneado

Copiado

Mandrinado a tracción

Roscado



MB-..G



MB-..R



MB-..GX



MB-..T045



MB-..T093



MB-..TE93



MB-..B



MB-..TH



07-09

07-09

07

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07

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B100

B100

B96

B96

B96

B96

B102

Ranurado frontal



MB-FA



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