



**RPM/FPM CONVERSION TABLE**

DIAMETERS																		
RPM	1/2"	3/4"	1"	1 1/4"	1 1/2"	1 3/4"	2"	2 1/2"	3"	3 1/2"	4"	5"	6"	7"	8"	9"	10"	
100	13	19	26	32	39	45	52	65	78	91	104	131	157	183	209	235	261	
300	39	58	78	98	118	137	157	196	235	275	314	393	471	549	628	706	785	
500	65	98	131	163	195	229	261	327	392	458	523	654	785	916	1047	1178	1309	
1000	131	196	262	327	393	458	524	655	785	916	1047	1309	1570	1832	2094	2356	2618	
1500	196	294	392	490	589	687	785	982	1178	1374	1570	1963	2356	2748	3141	3533	3925	
1750	229	344	458	573	687	821	916	1145	1374	1604	1833	2291	2749	3207	3665	4114	4582	
2000	262	392	524	654	785	916	1057	1309	1571	1833	2094	2618	3141	3663	4187	4710	5233	
2500	327	490	655	817	976	1145	1309	1636	1962	2290	2618	3272	3925	4579	5233	5887		
3000	393	588	785	981	1178	1374	1571	1963	2355	2749	3141	3925	4710	5945				
3600	471	707	942	1178	1414	1649	1885	2356	2827	3299	3770	4712	5655					
4000	524	784	1047	1309	1570	1832	2094	2618	3141	3663	4186	5233	6280					
4500	590	882	1178	1472	1717	2061	2356	2945	3533	4121	4710	5890	7070					
5000	655	980	1309	1636	1953	2290	2618	3271	3925	4579	5233	6545	7850					

**STANDARD SIZES APPROX. FEET PER POUND**

PACKING	1/8"	3/16"	1/4"	5/16"	3/8"	7/16"	1/2"	9/16"	5/8"	3/4"	7/8"	1"
2	87.5	45.0	28.0	18.6	13.3	10.0	7.7	6.1	4.9	3.5	2.6	1.9
180			5.1	3.4	2.6		1.4		1.0	.7	.4	.3
219			22	15.5	10.5	7.6	6	5.1	4.4	3.1	2.3	1.8
310	76.7	46.7	22.6	14.0	10.2	7.2	5.6	4.7	4.0	2.7	2.0	1.6
402	105	47	31	18.9	14	10.5	8	6.5	5	3.6	3	2
ML 402			31	18.9	14	10.5	8	6.5	5	3.6	3	2
ML 560	100	48.3	33.3	20	14.3	12.5	8.3	6.8	5.9	4.3	3.2	2.4
ML 911W			30	19	14	11	8	6.7	5.6	4	3	2.2
ML 2001	100	50	33.1	20	14.2	11.1	8.4	6	4.7	3.1	2.5	2.1
2225	85	37	24	16	11	7.6	6.3	5.3	4.5	3	2	1.5
ML 2225	85		24	16	11	7.6	6.3	4.9	4.7	3.1	2	1.5
ML 2225A	85		24	16	11	7.6	6.3	4.9	4.7	3.1	2	1.5
ML 2235	72	31.5	19.4	12.5	9	7	5.1	4.1	3.3	2.3	1.7	1.2
ML 2236 FDA	72	31.5	19.4	12.5	9	7	5.1	4.1	3.3	2.3	1.7	1.2
ML 2238	72	31.5	19.4	12.5	9	7	5.1	4.1	3.3	2.3	1.7	1.2
2250	93	40	26	17.6	12.1	8	6.9	5.3	5.1	3.4	2.2	1.6
ML 2250	90	42	26	17.6	12.1	8	6.9	5.3	5.1	3.4	2.2	1.6
ML 2254	74	32	20.6	13.5	9.5	7	5.5	4.1	3.3	2.5	2	1.6
ML 2400			20	14.3	11.1	9.1	6.3	5.6	4	2.9	2.2	1.8
ML 3333			30.3	18.9	13	9.3	7	6	4.6	3.3	2.6	2
ML 3600	73	33	19.4	13.1	9	7.6	5.8	4.6	3.7	2.6	1.9	1.5
ML 4000			19.4	13	9	7.6	5.8	4.6	3.7	2.6	1.9	1.5
ML 4002	73	33	19.4	13.1	9	7.6	5.8	4.6	3.7	2.6	1.9	1.5
ML 4004	73	33	19.4	13.1	9	7.6	5.8	4.6	3.7	2.6	1.9	1.5
ML 4006			18.5	12.5	9	7.3	5.4	4.2	3.5	2.6	1.8	1.3
ML 4012			19.4	13.1	9.5	7.6	5.8	4.6	3.7	2.6	1.9	1.5
ML 4444	140	69	44.3	27	19.1	14	10.3	9	7.3	5.1	4	3
ML 4460	126	58	35.2	27	17.5	15	10.2	8.2	6.6	4.8	3.6	2.8
ML 4461			22.1	14.9	10.9	7.8	6.2	4.8	3.9	2.9	2.2	1.7
ML 4500	155	81	52.2	34.3	25	17	12	9.6	7.5	5.3	3.8	3
ML 4800	78	37	24	15.5	11.1	8	6.5	4.9	4.2	3	2.3	1.8
ML 6225	78	37	24.3	15.2	11	8.3	6.1	4.9	4	2.8	2	1.6
ML 6225A	73	37	24	15.5	11.1	8	6.5	4.9	4.2	3	2.3	1.8
ML 6402	86.8	38.8	25	17.5	12.4	9.2	7.3	5.8	4.7	3.3	2.5	1.9
ML 8000			19.4	13	9	7.6	5.8	4.6	3.7	2.6	1.9	1.5
ML 8002	76	33	19.4	13.1	9.5	7.6	5.8	4.6	3.7	2.6	1.9	1.5
ML 8004			19.4	13.1	9.5	7.6	5.8	4.6	3.7	2.6	1.9	1.5



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